

**CAUTION!**  
PLEASE KEEP POWER  
SWITCH ON BEFORE  
OPERATING THIS EQUIPMENT

# Refrigerator Freezer Installation and Operation Manual

Please read this manual completely before attempting to install or operate this equipment!

**Full Stainless Steel Interior and Exterior**

## SOLID DOOR REFRIGERATOR

TSR-23SD\*  
TSR-35SD  
TSR-49SD  
TSR-72SD

## SOLID DOOR FREEZER

TSF-23SD  
TSF-35SD  
TSF-49SD  
TSF-72SD



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## SPECIFICATION

### Refrigerators

MODEL	COMP H.P.	V/Hz	REFRIGERANT	AMPS	WEIGHT
TSR-23SD*	1/4	115V/60Hz	R-134a	5.5A	274lbs
TSR-35SD	1/3	115V/60Hz	R-134a	9A	357lbs
TSR-49SD	1/3	115V/60Hz	R-134a	9.2A	427lbs
TSR-72SD	1/2	115V/60Hz	R-134a	11.3A	602lbs

### Freezers

MODEL	COMP H.P.	V/Hz	REFRIGERANT	AMPS	WEIGHT
TSF-23SD	1/2	115V/60Hz	R-134a	7.8A	293lbs
TSF-35SD	3/4	115V/60Hz	R-134a	10A	390lbs
TSF-49SD	3/4	115V/60Hz	R-134a	10.5A	457lbs
TSF-72SD	1 1/4	115V/208~230/60Hz	R-134a	10.4A	639lbs

## SERIAL NUMBER

The serial number is located on the data label inside.

Please retain the unit's serial number for service purpose.

# INSTALLATION

## 1. GOOD AIR CIRCULATION

- Be sure to avoid any partition and object which may stop the air flow.
- Be sure that air space is allowed to flow the rear of the unit.  
Turbo air recommends that the rear of the unit would be no less than 5 inches from the wall.

## 2. PLACE ON STRONG GROUND

- Be sure that the location be chosen has a strong enough floor to support the total weight of the cabinet and any other contents.

## 3. DO NOT PLACE NEAR HEAT

- Be sure to avoid hot corners and locations near stoves.
- High ambient temperature will make much lower cooling efficiency.

## 4. INDOOR USAGE ONLY

- Be sure to install this unit indoor.
- So, It should prohibit getting wet from the rain.

## 5. STABILIZING

- Make sure the unit is installed in a stable condition with the front wheels locked while in use.

## 6. LEVELING

- Be sure that the unit levels from the front to the back and side to side.

## 7. Unit should be on dedicated outlet.

## 8. Place black plastic condensate pan through back or front.

Make sure pads are installed upwards, a drain hose is in pan.

## CLEANING

### 1. CLEANING THE INTERIOR AND EXTERIOR

- The interior and exterior of the unit can be cleaned using warm water with soap.
- Do not use an abrasive cleaner because it will scratch the stainless steel surface.

### 2. CLEANING THE CONDENSER FINS

- To maintain proper refrigeration performance, the Condenser coil must be free of dust, dirt, and grease.

This will require periodic cleaning. Condenser fins should be cleaned at least every three months (90 days) or as needed.

### 3. CLEAN THE GASKET

- The door gasket should be cleaned frequently to maintain proper sealing.

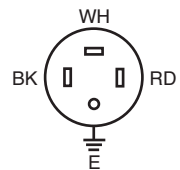
### 4. CHECK AFTER CLEANING

- Check the unit again for safety.
- Check that the unit is operating properly.

## CAUTION

### 1. POWER CORD

- Be sure that the power cord is connected to the proper voltage.
- A protected circuit of the correct voltage and amperage must be run for connection of the line cord.
- Turn 'off' the power switch before disconnecting the power cord, whenever performing maintenance functions or cleaning the refrigerated cabinet.
- Dual voltage freezer (TSF-72SD) requires receptacle as shown the right sides.
- Compressor warranties are void if compressor burns out due to low voltage.



### 2. RE-STARTING

- If disconnected, wait for 5 minutes before re-starting.

## BASIC OPERATION

TSR-23SD\*

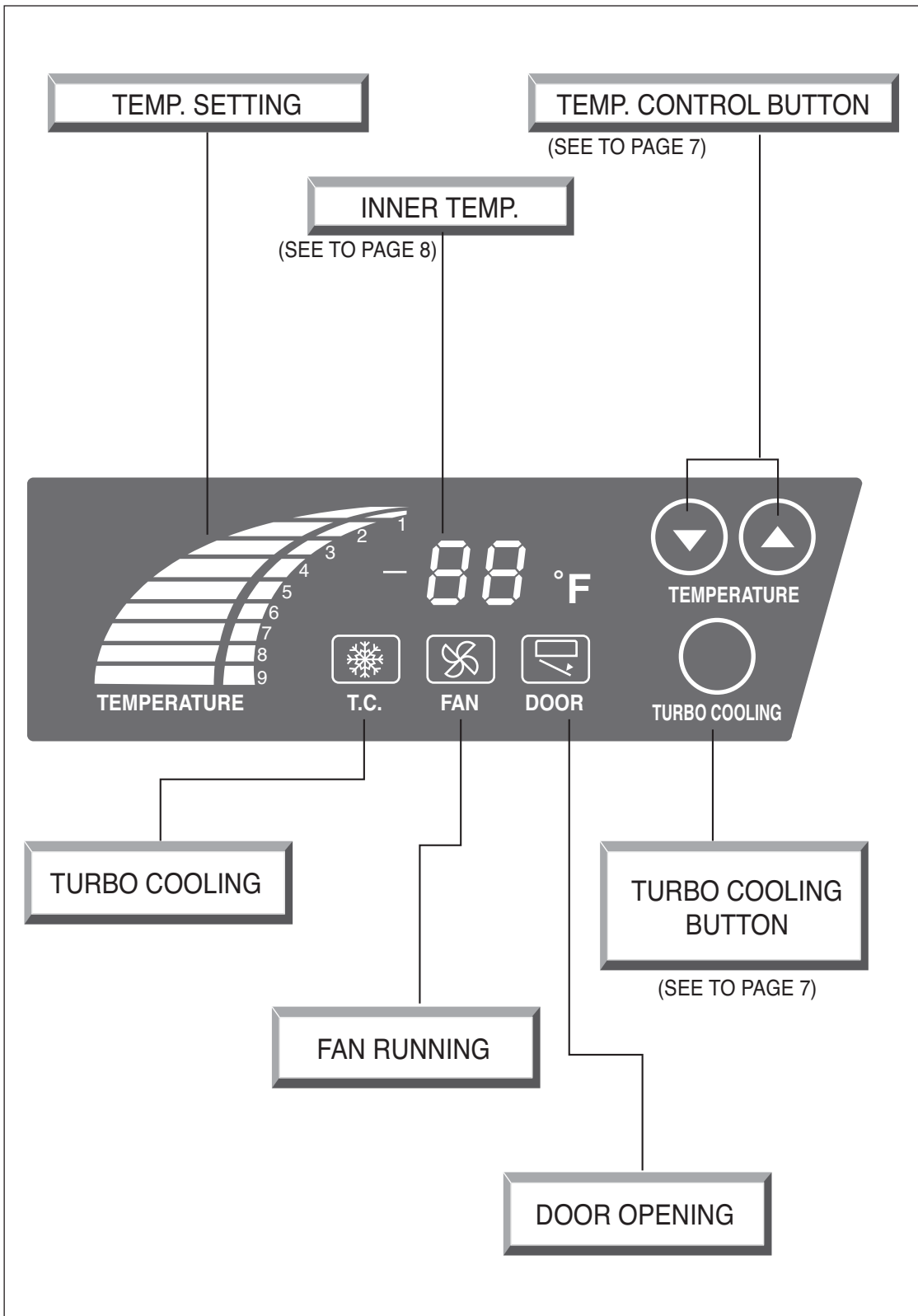
TSR-49SD

TSR-72SD

### REFRIGERATORS

1. Plug in and turn on the power switch located on the bottom of the top grille right side. The Display panel will be lighted and make a beep sound. The compressor will begin to run.
2. The default temperature setting is No. "5".
3. The compressor is automatically cycled by the electronic controller (PCB, D-Sensor).
4. The Defrost cycle is automatically controlled by the R-sensor, and the PCB.
5. Set level toward "1" for higher temperature and toward "9" for lower temperature.
6. The interior light is activated by the rocker switch at the bottom of the grille when the door is opened.
7. Evaporator fan motor(s) will run after all doors are completely closed.

# DISPLAY PANEL OF REFRIGERATOR



## TURBO COOLING

1. If you push the T.C. (Turbo Cooling) button, the compressor will run continuously until D-Senser detect 14°F (-10°C) to bring down the temperature more quickly. (max.comp.run time = 120 min.)
2. If you push the T.C. button again during Turbo Cooling mode, the compressor will return to the normal operation.
3. During the Turbo Cooling mode works, the temperature Up/Down button will not affect the compressor's operation.

## UP/DOWN BUTTON (Temperature control button)

1. By pushing the up/down button, you can set the inside temperature level from '1' to '9'.
2. If you want lower temperature, push the Down button to be lighted higher level numbers.

## INNER TEMPERATURE DISPLAY

1. It displays the inside temperature.
2. Display range is 14°F to 69°F (-10°C ~ +20°C).
3. When the inside temperature is lower than 14°F, the panel will display 'L0'.

00

and, higher than 69°F, the panel will display 'HI'.

00

## FAN RUNNING INDICATOR

1. If the fan motor is running, fan running indicator will be turned on.
2. Evaporator fan motor is activated when the door (both doors for TSR-49SD, all three doors for TSR-72SD) is closed.

## DOOR OPENING INDICATOR

1. If any door is opened, door opening indicator will be turned on.
2. In case that any door was opened around 30 seconds, warning beep sound will ring three (3) times.
3. In case of passing around 1 minute, warning beep sound will ring again five (5) times.
4. In case of passing around 5 minutes, the beep sound will ring continuously.
5. The beep sound will stop immediately if door is closed properly.



## BASIC OPERATION

TSF-23SD

TSF-49SD

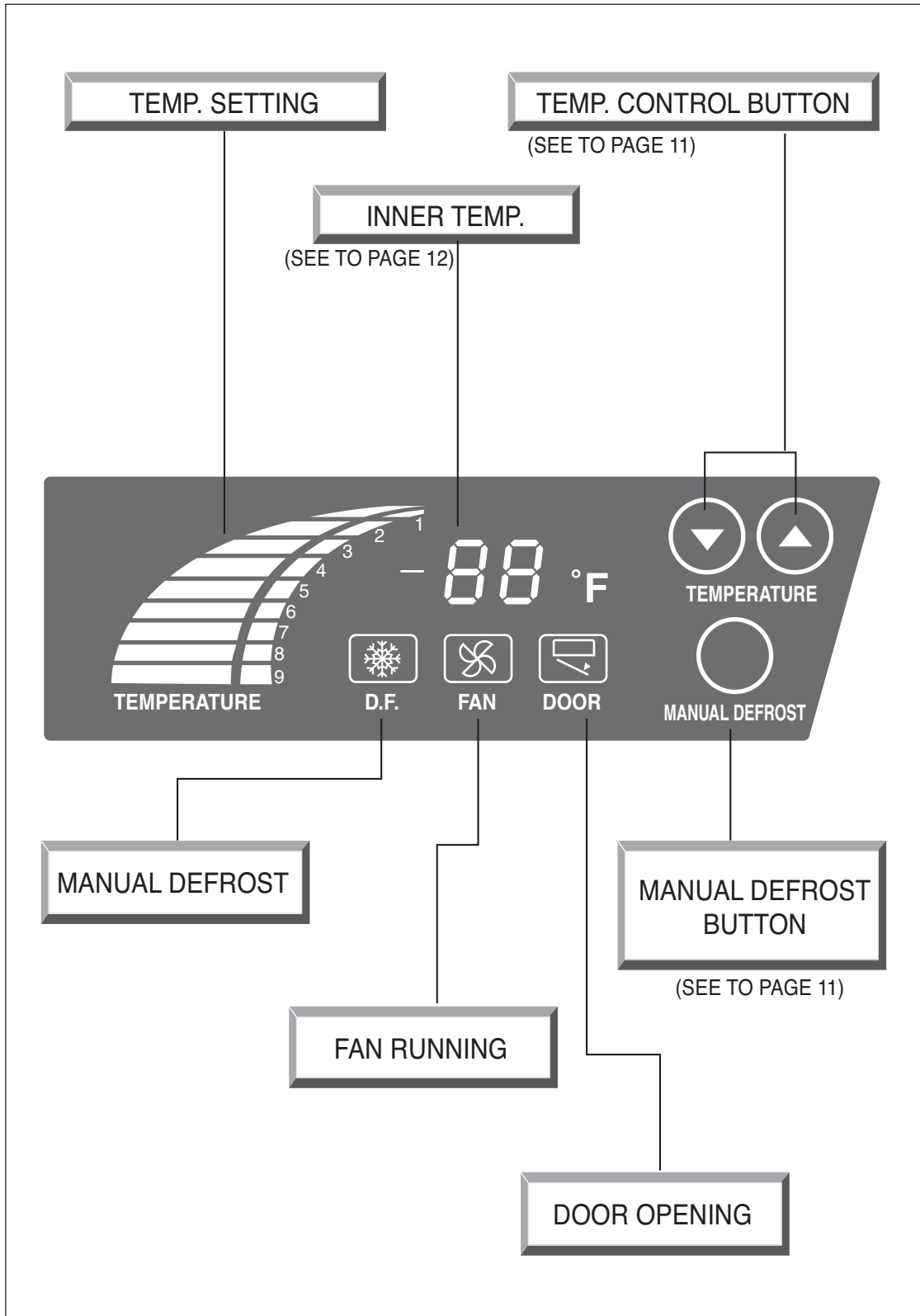
TSF-72SD

### FREEZERS

1. Plug in and turn on the power switch located on the bottom of the top grille right side. The Display panel will be lighted and make a beep sound. The compressor will begin to run.
2. The default temperature setting is No. "5".
3. The compressor is automatically cycled by the electronic controller (PCB, F-Sensor).
4. The Defrost cycle is automatically controlled by the D-sensor, and the PCB.
5. Set level toward "1" for higher temperatures and toward "9" for lower temperatures.
6. The interior light is activated by the rocker switch at the bottom of the grille when the door is opened.
7. Evaporator fan motor(s) will run after all doors are completely closed.
8. Good Air Flow in freezer unit is critical.

Be careful to load product so that it neither presses against the back wall, nor reaches within four inches from the evaporator compartment.

# DISPLAY PANEL OF FREEZER



## MANUAL DEFROST

1. If you push MANUAL DEFROST button for 5 seconds, the Defrost will start.
2. During the Manual Defrost mode, the Up/Down button for the temperature control can not make the compressor cycle ON or OFF.
3. If you want to change the Manual Defrost mode to the normal mode, push MANUAL DEFROST button for 5 seconds.

## UP/DOWN BUTTON (Temperature control button)

1. By pushing the up/down button, you can set the inside temperature level from '1' to '9'.
2. If you want lower temperatures, push the Down button to be lighted higher level numbers.

## DEFROST

1. The electronic defrost controller is set at the factory to provide a defrost cycle every 6 hours (4 times per a day).
2. If it is necessary to change the intervals of defrost due to unusual operating conditions, it can be accomplished by adjusting the switch which is located on the inside of the top grille.
3. Once all frost is eliminated, the temperature continues to rise until it reaches 60°F (15°C). When this temperature is sensed by the defrost limit control, the defrost control changes to refrigeration mode.
4. The panel displays “ *DF* ” during the defrost cycle.



## INNER TEMPERATURE DISPLAY

1. It displays inside temperature.
2. Display range is -50°F to 50°F (-45°C ~ +10°C).
3. When inside temperature is lower than -50°F, the panel will display 'LO'.

LO

and, higher than +50°F, the panel will show 'HI'.

HI

## FAN RUNNING INDICATOR

1. If the fan motor is running, fan running indicator will be turned on.
2. Evaporator fan motor is activated when the door (both doors for TSF-49SD, all three doors for TSF-72SD) is closed.

## DOOR OPENING INDICATOR

1. If any door is opened, door opening indicator will be turned on.
2. In case that any door was opened around 30 seconds, warning beep sound will ring three (3) times.
3. In case of passing around 1 minute, warning beep sound will ring again five (5) times.
4. In case of passing around 5 minutes, the beep sound will ring continuously.
5. The beep sound will stop immediately if door is closed properly.

## BEFORE REQUESTING SERVICE

SYMPTOMS	CAUSES	SOLUTIONS
<b>Freezer is melting food.</b>	<ul style="list-style-type: none"> <li>• The controller is set too high to contain food fresh.</li> </ul>	<ul style="list-style-type: none"> <li>• Turn the temperature dial to a warmer position.</li> </ul>
<b>The unit does not refrigerate at all.</b>	<ul style="list-style-type: none"> <li>• There is a power connection failure problem.</li> </ul>	<ul style="list-style-type: none"> <li>• Check the power cord and plug in it correctly.</li> </ul>
<b>The unit does not refrigerate well.</b>	<ul style="list-style-type: none"> <li>• The unit is in sunlight or near a heating device.</li> <li>• The unit contains hot food or too much food.</li> <li>• The unit door is opened too frequently or left open long.</li> <li>• The temp. dial is not on the correct position.</li> <li>• The condenser is clogged.</li> </ul>	<ul style="list-style-type: none"> <li>• Check the installation place.</li> <li>• Check the condition of stored food.</li> <li>• Check the position of the temp control dial.</li> </ul>
<b>There is a loud noise.</b>	<ul style="list-style-type: none"> <li>• The floor is too weak or the leveling feet is set incorrectly.</li> <li>• The back-side of the unit is too close to the wall.</li> <li>• The tray is not in the correct position.</li> </ul>	<ul style="list-style-type: none"> <li>• Check the installation and adjust the tray position.</li> </ul>
<b>There are dew-drops on the unit exterior.</b>	<ul style="list-style-type: none"> <li>• High-moisture air can produce dewdrops during rainy season.</li> </ul>	<ul style="list-style-type: none"> <li>• Wipe with a dry cloth.</li> </ul>
<b>There are dew-drops on the unit interior.</b>	<ul style="list-style-type: none"> <li>• The door is opened too frequently or left open long.</li> <li>• Damp food is stored.</li> </ul>	<ul style="list-style-type: none"> <li>• Keep the door closed to remove dewdrops.</li> </ul>
<b>The door does not close tightly.</b>	<ul style="list-style-type: none"> <li>• The door is bent.</li> <li>• The unit is a levelling failure.</li> <li>• The door gasket has come out.</li> </ul>	<ul style="list-style-type: none"> <li>• Level the unit again.</li> <li>• Reposition the gasket.</li> </ul>

### The following points are not malfunctions:

- A water-flowing sound can be heard when the compressor stops. This is the sound of REFRIGERANT flowing.
- The compressor does not run against defrosting function.

**ONE YEAR WARRANTY**

Turbo air warrants to the original purchaser of every new-Turbo air refrigerated unit, the cabinet and all parts thereof, to be free from defects in material or workmanship, under normal use and service, for a period of one (1) year from the date of original installation or 15 months after shipment date from Turbo air, whichever occurs first.

Any parts covered by this warranty that are examined and determined by Turbo air to have been defective within one (1) year of original installation or fifteen (15) months after shipment date from manufacturer, whichever occurs first, shall be repaired or replaced as stated below. Turbo air shall be deemed to have fully complied with its obligation under the foregoing warranties by electing either one of the following procedures, at the sole discretion of Turbo air.

1. Furnishing a replacement part, freight collect, in even exchange for the returned part, freight collect.
2. Receiving the defective part, freight collect; repairing it; and returning it, freight collect.

**ADDITIONAL FOUR YEAR COMPRESSOR WARRANTY**

In addition to the (1) one year warranty stated above, Turbo air warrants its hermetically and semi-hermetically sealed compressor to be free from defects in both material and workmanship under normal use and service for a period of four (4) additional years from the date of original installation but not to exceed five (5) years and three (3) months after shipment from manufacturer.

Compressors determined by Turbo air have been defective within this extended time period will, at Turbo air's option, be either repaired or replaced with a compressor or compressor parts of similar design and capacity.

The four (4) year extended compressor warranty applies only to hermetically and semi-hermetically sealed parts of the compressor and does not apply to any other parts or components, including, but not limited to, cabinet, paint finish, temperature control, refrigerant, metering device, driers, motor starting equipment, fan assembly any other electrical component, etc.

**134A (404A) COMPRESSOR WARRANTY**

The four year compressor warranty detailed above will be voided if the following procedure is not carefully adhered to:

1. This system contains R134A (R404A) refrigerant and polyol ester lubricant. The Poyol ester lubricant has rapid moisture absorbing qualities. If long exposure to the ambient conditions occur, the lubricant must be removed and replaced with new. Listed below are the approved lubricants for the Tecumseh compressors.

1. ICI-Emkarate RL 184
2. Emery-2927-A
3. Mobile Artic 22A

Failure to comply with recommended lubricant specification will void the compressor warranty.

2. Dryer replacement is very important and must be changed when a system is opened for servicing. Dryer must be used with XH-9 desiccant.
3. Micron level vacuums must be achieved to insure low moisture levels in the system. 500 microns or lower must be obtained.

**WARRANTY  
 REGISTRATION  
 CARD**  
 MANUFACTURING COMPANY  
**MAIL CARD**  
**IMMEDIATELY**



This card must be mailed immediately after installation date for warranty to be in effect.

**TURBO AIR MANUFACTURING COMPANY** LONG BEACH, CA90807, Plant Incheon R.O.K

(Name of Company purchasing cooler) \_\_\_\_\_

(Type of Business) \_\_\_\_\_ (City and State of Purchaser) \_\_\_\_\_

(Model No. of Cooler) \_\_\_\_\_ (Cabinet Serial Number) \_\_\_\_\_ (Compressor Serial Number) \_\_\_\_\_

This is to inform **TURBO AIR MANUFACTURING COMPANY** that I, \_\_\_\_\_  
 (Signature of individual who owns a Business)

have had the above **TURBO AIR COOLER** installed in my place of business \_\_\_\_\_  
 (Installation date)

The above warranties are in effect from this installation date, or 90 days after shipment from **TURBO AIR**, whichever comes first.  
**MANUFACTURING COMPANY**

## WHAT IS NOT COVERED BY THIS WARRANTY

Turbo air's obligation under warranty is limited to either repair or replacement of parts, subject to the additional limitations below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

1. **WARRANTY IS NOT TRANSFERABLE.** This warranty is not assignable and applies in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, express or implied, including any warranty of merchantability or fitness for a particular purpose.
2. **NO CONSEQUENTIAL DAMAGES.** Turbo air is not responsible for economic loss: profit loss or special, indirect, or consequential damages, including without limitation, losses or damages arising from food or product spoilage claims whether or not on account of refrigeration failure.
3. **ALTERATION, NEGLIGENCE, ABUSE, MISUSE, ACCIDENT, DAMAGE DURING TRANSIT OR INSTALLATION, FIRE, FLOOD, ACTS OF GOD.** Turbo air is not responsible for the repair or replacement of any parts that Turbo Air determines have been subjected after the date of manufacture to alteration, neglect, abuse, misuse, accident, damage during transit or installation, fire, flood, or an Act of God.
4. **NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** There are no other warranties, express, implied or statutory, except the one(1) year warranty and the additional four(4) year compressor warranty as described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.
5. **TRANSPORTATION COSTS.** Turbo Air will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Turbo Air is not responsible for any other transportation costs, but will ship freight collect parts either repaired or replaced under these warranties.
6. **WARRANTY CLAIMS.** All claims should include: model number of the cooler, the serial number of the cabinet, proof of purchase, date of installation, and all pertinent information supporting the existence of the alleged defect. Any action or breach of these warranty provisions must be commenced within one (1) year after that cause of action has accrued.



**Turbo air**  
REFRIGERATOR MANUFACTURER

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(U.S.A. In Canada)  
<http://www.turboairinc.com>

### **Warranty Claims...**

All claims for parts or labor must be made directly through Turbo Air.

All claims should include: model number of the unit, the serial number of the cabinet, proof of purchase, date of installation, and all pertinent information supporting the alleged defect.

In case of compressor replacement under warranty, either compressor or compressor tag must be returned to Turbo Air along with above listed information.

Failure to comply with warranty policies will result in voiding claims.

### **One Year Parts & Labor Warranty...**

Turbo Air warrants all new refrigerated components, the cabinet and all parts, to be free from defects in materials or workmanship, under normal and proper use and maintenance service as specified by Turbo Air and upon proper installation and start-up in accordance with the instruction packet supplied with each Turbo air unit. Turbo Air's obligation under this warranty is limited to a period of one (1) year from the date of original installation or 15 months after shipment date from Turbo Air, whichever occurs first.

Any part, covered under this warranty, that are by Turbo Air to have been defective within one (1) year of original installation or fifteen (15) months after shipment date from manufacturer, whichever occurs first, is limited to the repair or replacement, including labor charges, of defective parts or assemblies. The labor warranty shall include standard straight time labor charges only and reasonable travel time, as determined by Turbo Air.

### **Additional Four Year Compressor Warranty...**

In addition to the one (1) year warranty stated above, Turbo Air warrants its hermetically sealed compressor to be free from defects in both material and workmanship under normal and proper use and maintenance service for a period of four (4) additional years from the date of original installation, but not to exceed five (5) years and three(3) months after shipment from the manufacturer.

Compressor determined by Turbo Air to have been defective within this extended period will, at Turbo Air's discretion, be either repaired or replaced with a compressor or compressor parts of similar design and capacity.

The four(4) year extended compressor warranty applies only to hermetically sealed parts of the compressor and does not apply to any other parts or components, including, but not limited to, cabinet, paint finish, temperature control, refrigerant, metering device, driers, motor starting equipment, fan assembly or and other electrical components, etcetera.

### **404A / 134a Compressor Warranty...**

The four-year compressor warranty detailed above will be void if the following procedure is not carefully adhered to:

1. This system contains R404A or R134a refrigerant and polyol ester lubricant. The polyol ester lubricant has rapid moisture absorbing qualities.
2. Drier replacement is very important and must be changed when a system is opened for servicing. A620 copper drier or better is highly recommended.
3. Micron level vacuums must be achieved to insure low moisture levels in the system. 500 microns or lower must be obtained.
4. When compressor is grounded, suction drier and 620 drier or better must be replaced.
5. Compressor must be obtained through Turbo Air, unless otherwise specified in writing, through Turbo Air's warranty department.

### **404A / 134a Compressor Warranty...**

Turbo Air's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additional limitations below. This warranty neither assumes nor authorizes any person to assume obligations other than those expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES. TURBO AIR IS NOT RESPONSIBLE FOR ECONOMIC LOSS; PROFIT LOSS; OR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION, LOSSES, OR DAMAGES ARISING FROM FOOD OR PRODUCT SPOILAGE REGARDLESS OF WHETHER OR NOT THEY RESULT FROM REFRIGERATION FAILURE.

WARRANTY IS NOT TRANSFERABLE, This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. ANY SUCH ASSIGNMENT OR TRANSFER SHALL VOID THE WARRANTIES HEREIN AND SHALL VOID ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR LABOR COVERAGE FOR COMPONENT FAILURE OR OTHER THE WARRANTY PACKET PROVIDED WITH THE UNIT.

ALTERATION, NEGLIGENCE, ABUSE, MISUSE, ACCIDENT, DAMAGE DURING TRANSIT OR INSTALLATION, FIRE, FLOOD, ACTS OF GOD. Turbo Air is not responsible for the repair or replacement of any parts that Turbo Air determines have been subjected after the date of manufacture to alteration, neglect, abuse, misuse, accident, damage during transit or installation, fire, flood, or act of GOD.

IMPROPER ELECTRICAL CONNECTIONS. TURBO AIR IS NOT RESPONSIBLE FOR THE REPAIR OR REPLACEMENT OF FAILED OR DAMAGED COMPONENTS RESULTING FROM ELECTRICAL POWER FAILURE, THE USE OF EXTENSION CORDS, LOW VOLTAGE, OR VOLTAGE DROPS TO THE UNIT. NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE; THERE ARE NO OTHER WARRANTIES, EXPRESSED, IMPLIED OR STATUTORY, EXCEPT THE ONE (1) YEAR PARTS & LABOR WARRANTY AND THE ADDITIONAL FOUR (4) YEAR COMPRESSOR WARRANTY AS DESCRIBED ABOVE. THESE WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, INCLUDING IMPLIED WARRANTY AND MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES, WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF.

Outside U.S. and Canada; This warranty does not apply to, and Turbo Air is not responsible for, any warranty claims made on products sold or used outside the continent of the United States and Canada.

CHANGES MADE TO WARRANTY COMMENCED ON 11/01/2007